



DESC.: **SIENNA XLE AWD** **WOODLAND EDITION**  
VIN: **5TDCSKFC7SS213094**  
YR/MDL: 2025/5409G  
CLR: CEMENT/BLACK WITH (01H5/22)  
FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

GOVERNMENT 5-STAR SAFETY RATINGS

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver ★★★★★ Passenger ★★★★★  
Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat ★★★★★ Rear seat ★★★★★  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars ( ★★★★★ ) with 5 being the highest.  
Source: National Highway Traffic Safety Administration (NHTSA)  
www.safercar.gov or 1-888-327-4236

STANDARD EQUIPMENT  
UNLESS REPLACED BY OPTIONAL EQUIPMENT

- MECHANICAL & PERFORMANCE**
- 2.5L 4-Cylinder Engine
  - 245 Net Combined Horsepower
  - Electronic Continuous Var. Tran. (ECVT)
  - Electronic On-Demand All-Wheel Drive
  - Tow Hitch Receiver
- SAFETY & CONVENIENCE**
- Toyota Safety Sense 2.0 w/Pre-Collision
  - Advanced Rear Seat Reminder (Mobile alerts req. Safety Connect sub; up to 10 year trial incl.) 4G network dependent
  - STAR Safety System
  - LATCH-Lower Anchor & Tether for Children
  - Blind Spot Monitor w/Rear Cross-Traffic Alert
  - Frt & Rear Parking Assist w/ Auto Brake
  - 5-Door Smart Key w/ Push Button Start
  - Connected Services Capable. 4G network dependent. See Toyota.com for details.
- EXTERIOR**
- Roof Rails with Crossbars
  - Hands-Free Dual Power Sliding Side Doors
  - Power Liftgate
  - Power Tilt / Slide Moonroof
  - 18-in Wheels
- INTERIOR**
- 12.3-in. Toyota Audio Multimedia w/ Wireless Apple CarPlay & Android Auto Compatibility
  - SiriusXM w/3-Month Trial
  - JBL 12-speakers incl/Subwoofer & Amp
  - USB Media Port, 6 USB Charge Ports
  - 1500W Inverter with Two 120V AC Outlets
  - Four Zone Auto Climate Control
  - SofTex-Trimmed Seats, Heated & Power Front Seats, 2nd-Row Captain's Chairs w/ Super-Long-Slide Feature, 60/40 One-Motion-Stow w/ Split & Stow 3rd Row Seat
  - For Full Product Details, Please Visit Toyota.com/Sienna
  - \*\*\*Full Tank of Gas\*\*\*

BASE MANUFACTURER'S SUGGESTED RETAIL PRICE		\$50,725.00
OPTIONAL EQUIPMENT		
FE	50 State Emissions	
59.	Quick Charge Cable	70.00
MF.	Mudguards	155.00
D9.	Door Sill Protectors	95.00
BM.	Body Side Moldings	250.00

EPA DOT Fuel Economy and Environment

Gasoline Vehicle

**Fuel Economy**

**35** MPG  
combined city/hwy

**34** city

**36** highway

**2.9** gallons per 100 miles

Minivans range from 20 to 48 MPG.  
The best vehicle rates 140 MPGe.

**You save**  
**\$2,000**  
**in fuel costs**  
**over 5 years**  
compared to the average new vehicle.

**Annual fuel Cost**  
**\$1,500**



Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$9,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.50 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
Calculate personalized estimates and compare vehicles



MANUFACTURER'S SUGGESTED RETAIL PRICE <sup>†</sup>	\$51,295.00
DELIVERY, PROCESSING AND HANDLING FEE	1,495.00
<b>TOTAL SUGGESTED RETAIL PRICE</b>	<b>\$52,790.00</b>

<sup>†</sup>Manufacturer's suggested retail price excludes delivery processing and handling fees, license and title fees, applicable federal, state and local taxes, and dealer and distributor options and accessories.

Delivered by Truck to: 02021  
DESERT TOYOTA OF TUCSON  
7150 EAST 22ND STREET  
TUCSON AZ85710



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